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- B-2. Lay the frame parts on the floor. (Welded frame may contain welded mullions). Join together the two parts of the frame assembly, including mullions, bases and headers. Make sure the alignment of all the frame components is good before screwing the self drilling screws.
- B-3. Steel plugs are provided with mullion/bases mechanical splice preparation. Insert them into the round hole when the fastening operation is over for a neat and aesthetic appearance.
- B-4. Resume the installation the same way as a regular frame (from step #2, page 6)